CUSTOM WAY WIPERS | FABRICATED AND MOLDED PROFILES

CUSTOM MOLDED (POLYURETHANE)

Molded way wipers are made from high-quality polyurethane for exceptional abrasion resistance. Construction is one-piece with metal inserts. They are ideal for moderate to high volumes and OEM applications (a nominal tooling charge required). Metal chip guards are offered for heavy chip load applications. Standard profiles are 1”, 3/4”, and Low Profile (LP); also available are custom-engineered cross sections to your specifications. Molded urethane way wipers are also available by part number for Okuma and Mori Seiki machines. Wipers include molded-in steel insert plates and pre-drilled mounting holes for fast, easy installation.

STANDARD MOLDED WAY WIPER PROFILES

FABRICATED BUNA-N (NITRILE)

Fabricated way wipers are ideal for low to moderate volumes, typically used in maintenance and repair applications. They are fabricated from corners and straight lengths of molded Buna-N rubber – two basic styles are available:

1. Type A – For heavy chip loads and coolants. Fully enclosed in a metal channel with spring-steel chip guard.

2. Type B – Large wiping edge for heavy coolant applications. Both styles supplied with mounting plate for easy installation. If what you need is not shown, Dynatect can make most any shape. Send a drawing of your custom profile or contact us for instructions on sending in your wiper product for quoting.

FABRICATED WAY WIPER PROFILES

NOTE: When fabricated, Type A, Type B and Type D wipers will include a 16 Ga cover plate. Custom profiles are available.
STOCK WAY WIPERS

Gortite® stock wipers save costly maintenance, reduce downtime, and prolong the service life of machine tool ways. They are molded from abrasion and oil-resistant Buna-N elastomer. Four types of molded wipers and two types of steel edged way wipers are available from stock for fast delivery, without tooling charges.

STANDARD MOLDED STOCK WAY WIPERS

All four types employ the same style wiping member and are available in standard 22" lengths, which can be easily cut to required lengths. Oversized holes may be drilled in wiper and screws may be used to attach wiper to sliding member. Use of oversized holes makes it easy to adjust the wiper closer to the way for extended service life.

- Type A (Part No. 220001) – Metal enclosed molded wiper with a finger spring to act as a chip guard
- Type B (Part No. 220002) – Molded wiper with metal strip bonded to one side
- Type C (Part No. 220003) – Molded wiper only. Recommend use of metal mounting plate
- Type D (Part No. 220004) – Molded wiper with light metal strip which acts as finger spring and chip guard
STEEL EDGE KNEE WIPERS

Buna-N (Nitrile) rubber wiper with molded-in steel mounting plate, and a thin spring-steel guard along the length of the wiping edge. A unique wiper for tough applications where the aggressive properties of the spring-steel against the surface being wiped are required along with the flex of the rubber hinge (easily cut to the required length). Oversized holes may be drilled for easy installation and adjustment.

• Part No. K4628 – Available in 27” Lengths
• Part No. K8839 – Available in 31.5” Lengths

To place an order, call or email us at the number below. Please note, we will send a quotation for your approval before processing your order.